



WSDS-043 Flexible Honing Brush With Silicon Carbide

Safety Data Sheet

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name : Cross Flex

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Cleaning, Deburring and Finishing Metal Components

1.3. Details of the supplier of the safety data sheet

Weiler Corporation
1 Weiler Drive
Cresco, PA 18326

1.4. Emergency telephone number

Emergency number : 570-595-7495

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

This product as manufactured is not classified as hazardous according to the OSHA Hazard Communication Standard 29 CFR 1910.1200. No exposure hazards are anticipated during normal product handling conditions. In most cases, the material(s) removed from the workpiece may present a greater hazard than material released by the product. Based upon the materials that are contained within the working portion of this product it is possible that some dust particles from this product may be generated. The following safety data is presented for potential exposure hazards as associated with the dust particles that are related to this product.

Classification (GHS-US)

Not classified

2.2. Label elements

GHS-US labeling

Not applicable

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS-US)

Not applicable

SECTION 3 : Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
Silicon carbide	(CAS No) 409-21-2	95 - 98	Not classified
Epoxy Resin	None	2 - 5	Not classified

Full text of H-phrases: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

- General Measures : Under normal handling and use, exposure to solid forms of this material present few health hazards. Subsequent operations such as grinding, melting, or welding may produce potentially hazardous dust or fumes which can be inhaled or come in contact with the skin or eyes.
- First-aid measures after inhalation : Inhalation of excessive fume or dust concentrations may result in respiratory tract irritation. Move person to fresh air until recovered.
- First-aid measures after skin contact : Wash dust from skin with soap and water. Launder contaminated clothing before reuse.

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First-aid measures after eye contact : Flush eyes thoroughly with water, holding open eyelids. Get medical attention if irritation occurs and persists.

First-aid measures after ingestion : If dust is swallowed, seek medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries. : Use may generate dust that may cause eye and respiratory tract irritation. Dust may be harmful by inhalation and ingestion.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Use any media that is appropriate for the surrounding fire.

Unsuitable extinguishing media : None.

5.2. Special hazards arising from the substance or mixture

Fire hazard : None known.

Explosion hazard : None known.

5.3. Advice for firefighters

Protection during firefighting : Firefighters should wear full face, self-contained breathing apparatus and full protective clothing when necessary.

Hazardous Combustion Products : This product is not combustible, however, consideration must be given to the potential fire/explosion hazards from the base material being processed. Many materials create flammable/explosive dusts or trunings when brushed, machined or ground.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Minimize generation of dust. Use appropriate protective equipment to avoid inhalation and eye contact if dust is generated.

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

None.

6.3. Methods and material for containment and cleaning up

For containment : No special measures required.

Methods for cleaning up : No special measures required.

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Use only with adequate ventilation. Avoid breathing dust. Wash thoroughly after handling and use, especially before eating, drinking, or smoking. Consider potential exposure to components of the base materials or coatings being brushed, machined, or ground. Refer to OSHA's substance specific standards for additional work practice requirements where applicable.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a dry location. See section 10 for more information on incompatible materials.

7.3. Specific end use(s)

No additional information available

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Epoxy resin		
ACGIH	Not applicable	
OSHA	Not applicable	
Silicon carbide (409-21-2)		
ACGIH	ACGIH TWA (mg/m ³)	10 mg/m ³ (nonfibrous, inhalable fraction, particulate matter containing no asbestos and <1% crystalline silica) 3 mg/m ³ (nonfibrous, respirable fraction, particulate matter containing no asbestos and <1% crystalline silica) 0.1 fibers/cm ³ (as determined by the membrane filter method at 400-450X magnification (4-mm objective), using phase-contrast illumination-respirable fibers, including whiskers, length >5 µm, aspect ratio ≥3:1)
OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)

Note: Consideration should be given to the base material and coating that are being worked upon.

8.2. Exposure controls

Appropriate engineering controls:

Ensure adequate ventilation to maintain exposures below occupational limits. Whenever possible the use of local exhaust ventilation or other engineering controls is the preferred method of controlling exposure to airborne dust and fume to meet established occupational exposure limits. Use good housekeeping and sanitation practices. Do not use tobacco or food in work area. Wash thoroughly before eating or smoking. Do not blow dust off clothing or skin with compressed air.

Respiratory Protection:

Use an approved respirator if exposure limits are exceeded or where dust exposures are excessive. Consider the potential for exposure to components of the coatings or base material being ground in selecting proper respiratory protection. Refer to local regulations for specific standards where appropriate. Selection of respiratory protection depends on the contaminant type, form and concentration. Select and use respirators in accordance with applicable regulations and good industrial hygiene practice.

Hand protection:

The use of cloth or leather gloves is recommended.

Eye Protection:

Safety goggles or face shield over safety glasses with side shields.

Hearing Protection:

Hearing protection may be required.

Skin and body protection:

The use of protective clothing should be used as needed to prevent the contamination of personal clothing.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Characteristic	Value
Appearance	Gray-black solid brushes
Form	Solid in various forms
Color	Gray-Black
Odor	Odorless
Odor Threshold	Not determined
pH	N/A
Melting Point	2700°C
Boiling Point	N/A
Flash Point	N/A
Evaporation Rate	N/A
Flammability	No data
Upper Flammable Limit	No data
Lower Flammable Limit	No data
Vapor Pressure	No data
Vapor Density	N/A
Specific Gravity	No data
Solubility in H2O	Insoluble
Partition Coefficient (n-octanol/water)	Not determined
Auto-Ignition Temperature	No data
Decomposition Temperature	No data
Viscosity	N/A

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

The product is stable. Rust may occur.

10.3. Possibility of hazardous reactions

Will not occur.

10.4. Conditions to avoid

Avoid creating or accumulating fines or dust.

10.5. Incompatible materials

Acids.

10.6. Hazardous decomposition products

Dust from brushing and grinding could contain ingredients listed in Section 3 and other, potentially more hazardous components of the base material being brushed or coatings applied to the base material.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Silicon carbide (409-21-2)	
IARC group	2A - Probably carcinogenic to humans
In OSHA Hazard Communication Carcinogen list	Yes

Reproductive toxicity : Not classified

Specific target organ toxicity (single exposure) : Not classified

Specific target organ toxicity (repeated exposure) : Not classified

Aspiration hazard : Not classified

Repeated Exposure : Long-term overexposure to respirable dust may cause lung damage (fibrosis) with symptoms of coughing, shortness of breath and diminished breathing capacity. Chronic effects may be aggravated by smoking. Prolonged exposure to elevated noise levels during operations may affect hearing. A greater hazard, in most cases, is the exposure to the dust/fumes from the material or paint/coatings being brushed. Most of the dust generated during brushing is from the base material being brushed and the potential hazard from this exposure must be evaluated.

SECTION 12: Ecological information

12.1. Toxicity

No ecological data is available for this product. This product contains ingredients that are toxic to aquatic organisms with long-lasting effects. Avoid environmental releases.

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose of in accordance with Federal, State and Local regulations. Local regulations may be more stringent than regional and national requirements. It is the responsibility of the waste generator to determine the toxicity and physical characteristics of the material to determine the proper waste identification and disposal in compliance with applicable regulations.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not a dangerous good as defined in transport regulations

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SECTION 15: Regulatory information

15.1. US Federal regulations

Silicon carbide (409-21-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. US State regulations

Silicon carbide (409-21-2)

U.S. - Massachusetts - Right To Know List
U.S. - Minnesota - Hazardous Substance List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product